

Garant

Steel boring bar A.. SVUBL 93°, for indexable inserts VB.., left-hand, Shank Ø / insert size: 32/16mm


Order data

Order number	261133 32/16
GTIN	4045197878090
Item class	21T

Technical description

Pack of insert screws	269028 2
Minimum pre-drill Ø D_{min}	40 mm
Centre offset L_3	22 mm
Shim	269005 8
ISO code toolholder	A32S SVUBR/L16
Setting angle κ	93 degrees
Clamping height L_2	31 mm
Insert size	16 mm
Shim screw	269013 2
Overall length L	250 mm
suitable indexable insert	VB.. 1604..
Head length L_1	33.5 mm
Shank Ø D_s	32 mm
Standard	DIN 8024
Application type	left-hand
Boring depth up to	3xD

Through-coolant	yes
Application	Internal longitudinal turning
Type of product	Boring Bar

Accessories

Shim Type 8	269005 8
Shim screw Type 2	269013 2
Set of insert screws Type 22	269028 22
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659957 500
PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX15	674248 TX15